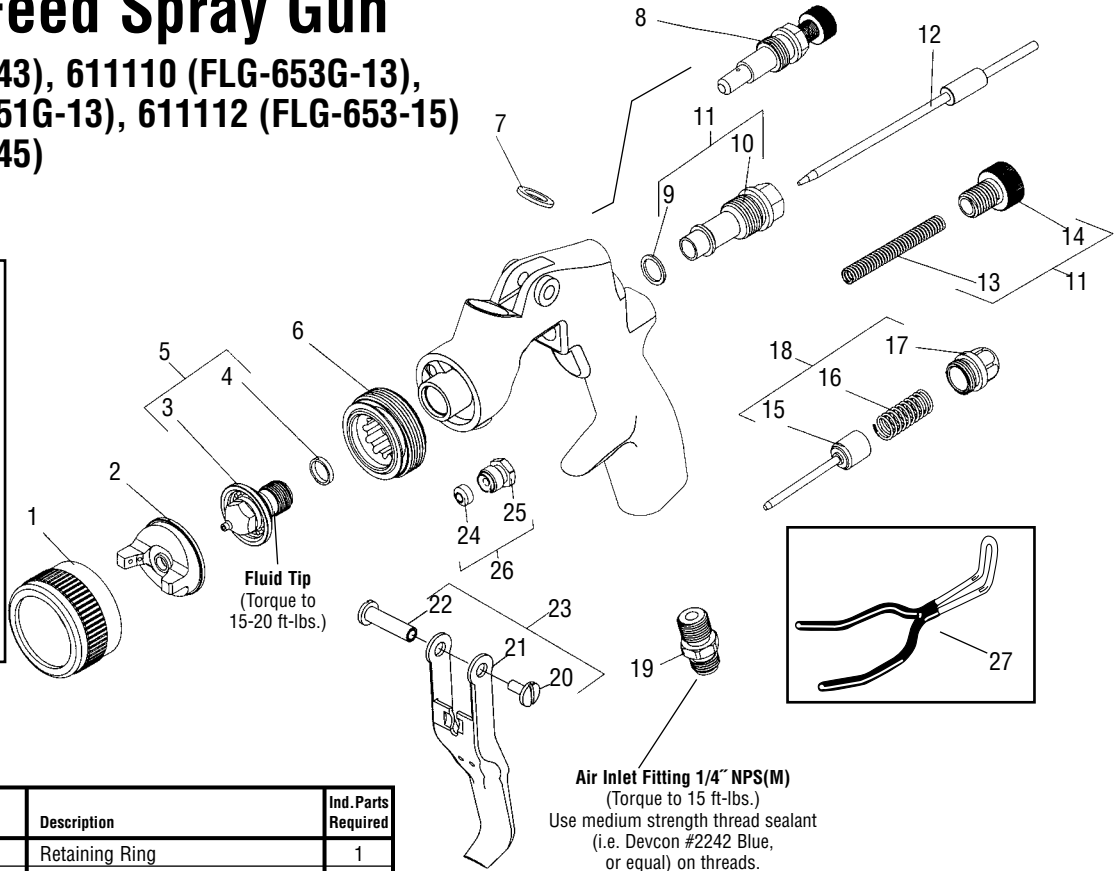
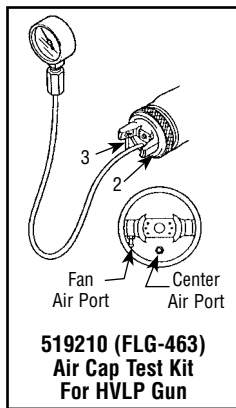


Refer to Service Bulletin: SB-2-609

**Customer Service**  
1-800-445-3988

# FinishLine™ 3 Gravity Feed Spray Gun

611106 (FLG-643), 611110 (FLG-653G-13),  
611109 (FLG-651G-13), 611112 (FLG-653-15)  
802099 (FLG-645)



Ref. No.	Order No.	Model No.	Description	Ind. Parts Required
1	690017	FLG-301	Retaining Ring	1
2	See Chart 1	See Chart 1	Air Cap	1
3	—	—	Fluid Tip	1
•4	690020	FLG-304-K5	Fluid Tip Seal (Kit of 5)	1
5	See Chart 2	See Chart 2	Fluid Tip & Seal Kit	1
6	690021	FLG-305	Baffle	1
7	192151	KGP-13-K5	Cup Gasket Kit (Kit of 5)	1
8	690022	FLG-308	Spreader Adjustment Valve	1
•9	—	—	Seal	1
10	—	—	Bushing	1
11	690027	FLG-483	Seal, Bushing, Spring & Knob Kit	1
12	690023	FLG-311	Fluid Needle	1
•13	—	—	Needle Spring	1
14	—	—	Needle Adjusting Knob	1
•15	—	—	Air Valve	1
•16	—	—	Air Valve Spring	1
17	—	—	Air Valve Cap	1
18	690030	FLG-487	Air Valve Kit	1
19	690026	FLG-322	Air Inlet Fitting	1
•20	—	—	Trigger Screw	1
21	—	—	Trigger	1
•22	—	—	Trigger Stud	1
23	690029	FLG-485	Trigger, Stud & Screw Kit	1
•24	—	—	Needle Packing	1
25	—	—	Needle Packing Nut	1
26	690028	FLG-484	Needle Packing (3) and Nut (1) Kit	1
27	192219	—	Gun Holder, Coated	1

•A quantity of necessary parts is included in Repair Kit 690031 (FLG-488) for complete gun repair and should be kept on hand for service convenience.

### Chart 1

Ref. No. 2 Air Cap		
Order No.	Model No.	Application
690000	FLG-1-1	Conventional
690001	FLG-1-3	HVLP

•NOTE: Repair Kit 690031 (FLG-488) Contains:

Ref. No.	Description	Qty.
4	Fluid Tip Seal	1
9	Seal	1
13	Needle Spring	1
15	Air Valve	1
16	Air Valve Spring	1
20	Trigger Screw	1
22	Trigger Stud	1
24	Needle Packing	1

### Chart 2

Ref. No. 5 Fluid Tip & Seal Kit			Fluid Tip Size
Order No.	Model No.	Model No.	
690032	FLG-302-13K	FLG-302-13K	1.3
690018	FLG-302-15K	FLG-302-15K	1.5
690033	FLG-302-18K	FLG-302-18K	1.8
690019	FLG-302-22K	FLG-302-22K	2.2

NOTE: See page 44 for GFC-502 Cup parts breakdown.